



ONBOARD VS TRADITIONAL 

IEEE Central Tennessee

PARALLELING SWITCHGEAR





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Objective for today's meeting:

To examine the latest technology in paralleling controls and discuss the pros and cons of each.



Overview





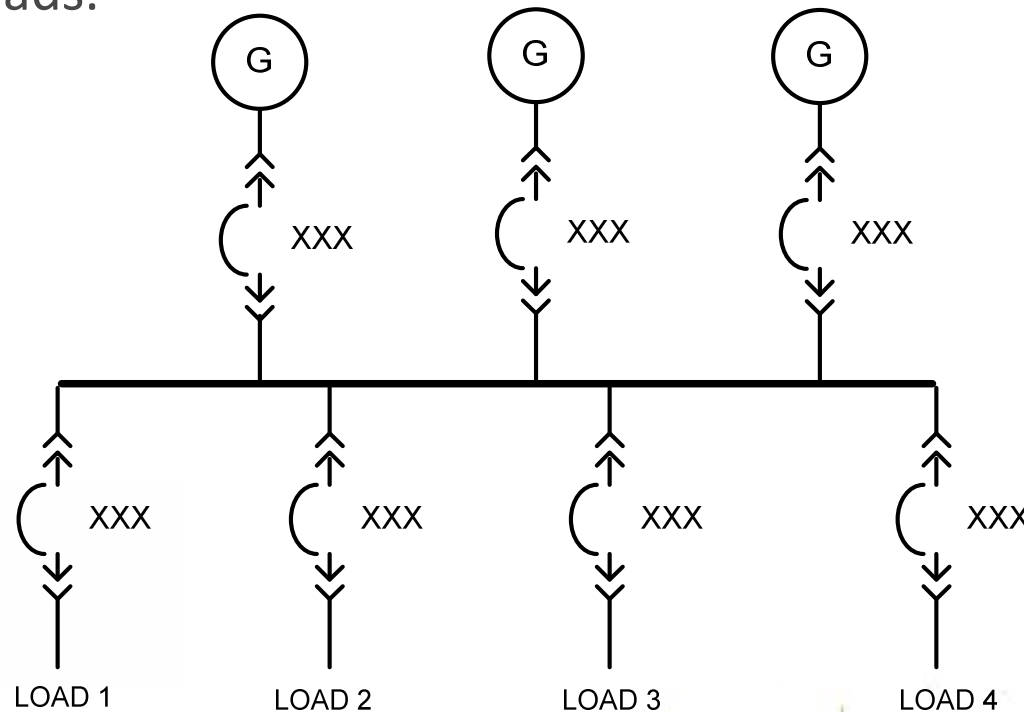
Why Parallel



Why Parallel

Paralleling

- Synchronous operation of two or more generator sets connected together on a common bus in order to provide power to common loads.



Why Parallel?

RELIABILITY:

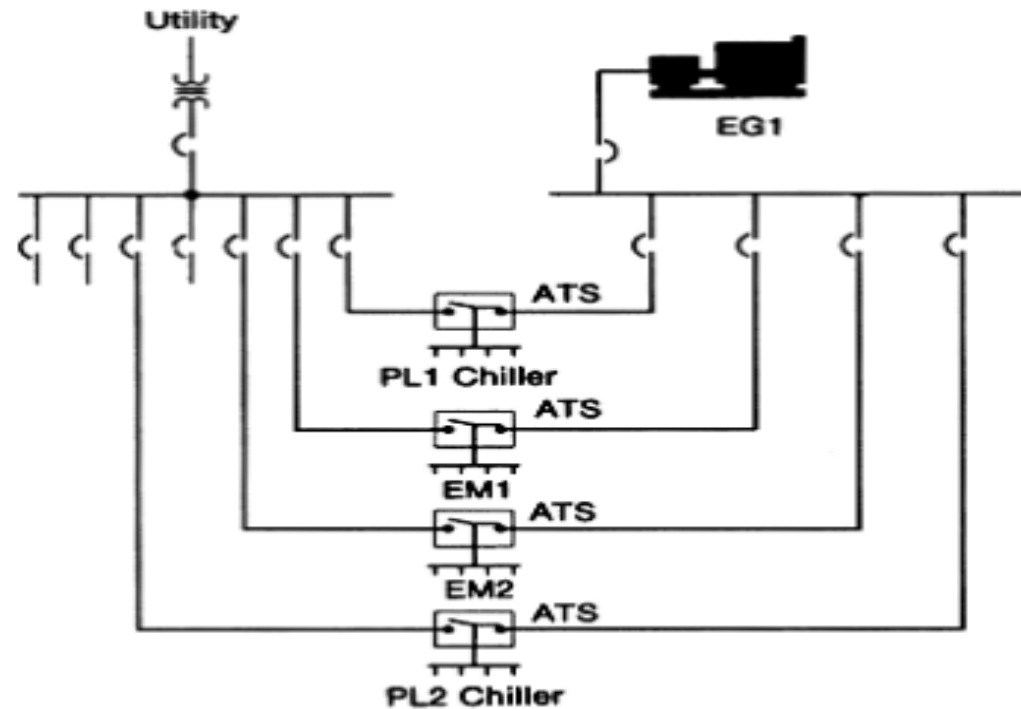
- Continue operation if one Genset fails.
 - One large Genset failure/being serviced - entire facility is at risk.
- Utilize all available sources.
 - Many facilities have Gensets scattered from building to building without being paralleled .
 - If the Genset for life safety/Critical loads fails, cannot utilize other Gensets on campus.

REDUNDANCY:

- Redundancy required for most mission critical facilities.
 - Remove/Reduce single sources of failure.
 - Required for Tier 2+ data centers.



Why Parallel?

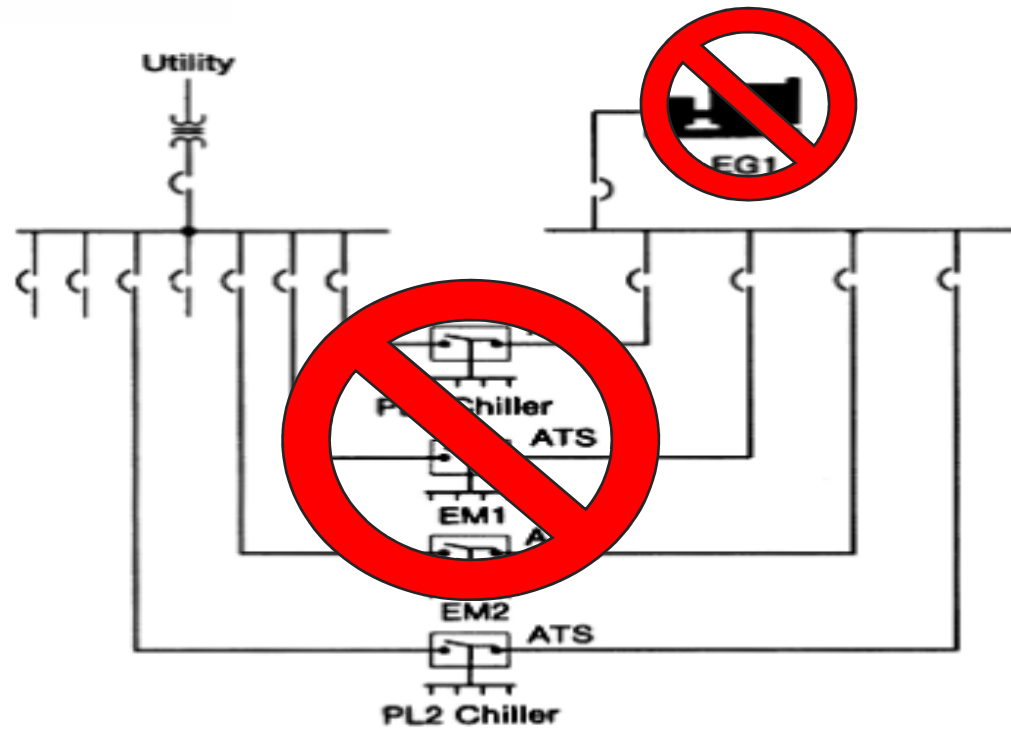


Legend

- ATS - Automatic Transfer Switch
- EM - Emergency Load
- EG - Emergency or Standby Engine Generator Set
- PL - Peak Shaving Loads



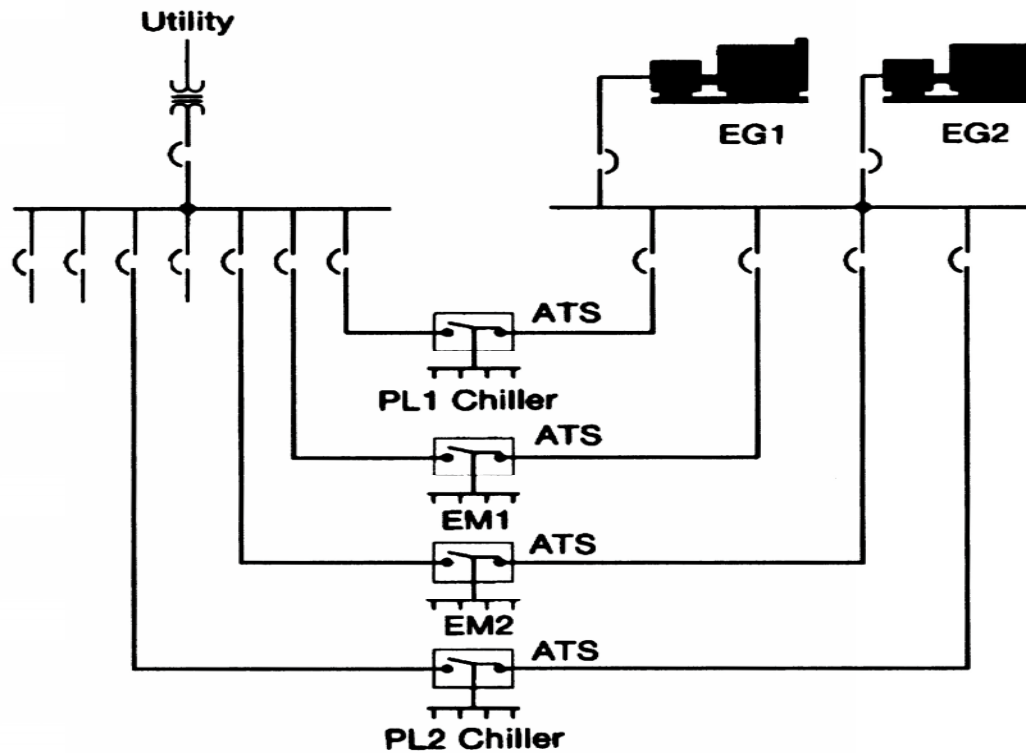
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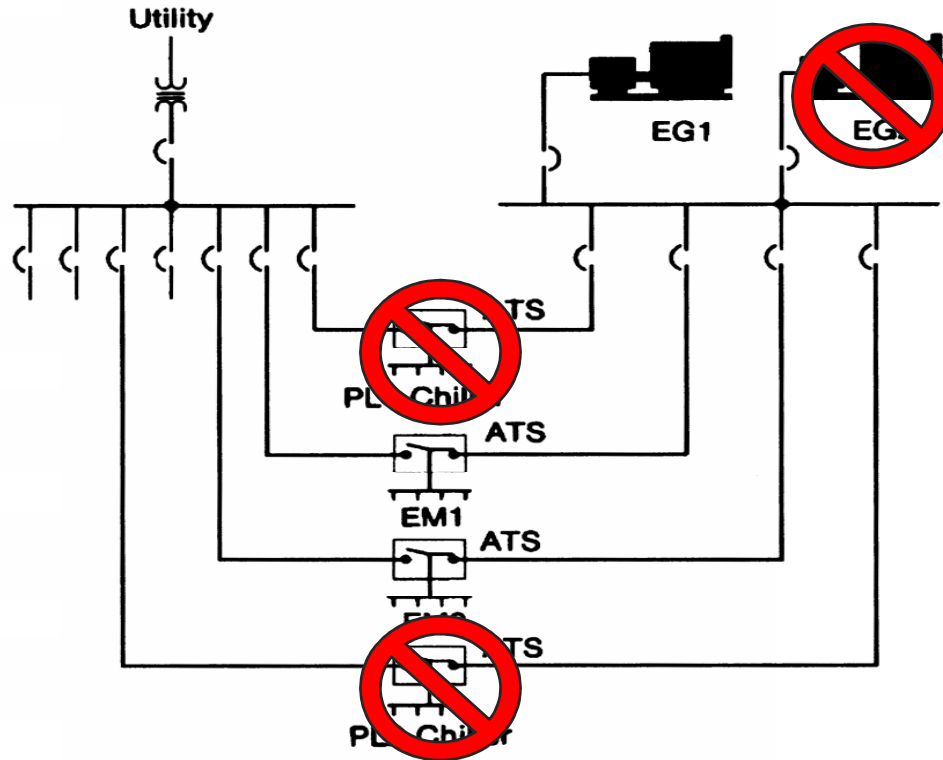
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Why Parallel?

FLEXIBILITY:

- Using multiple units in parallel offers greater flexibility than a single unit (smaller units on a roof).
- Can share load or run on intervals.
(which prolongs engine life and reduces maintenance costs)

EXPANDABILITY:

- Consider future needs and leave room for expansion.

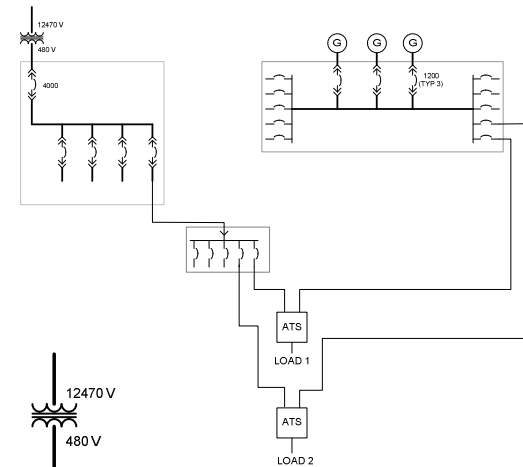
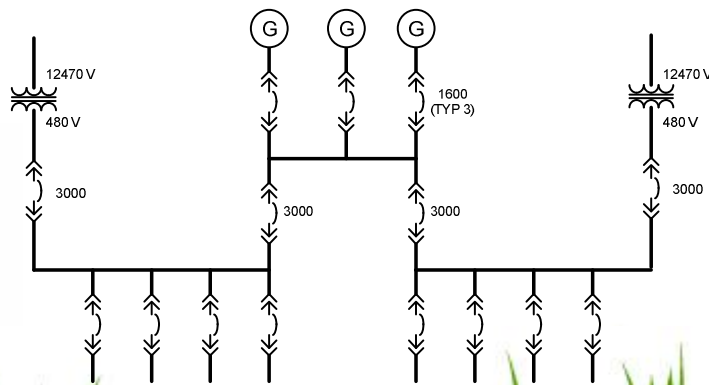
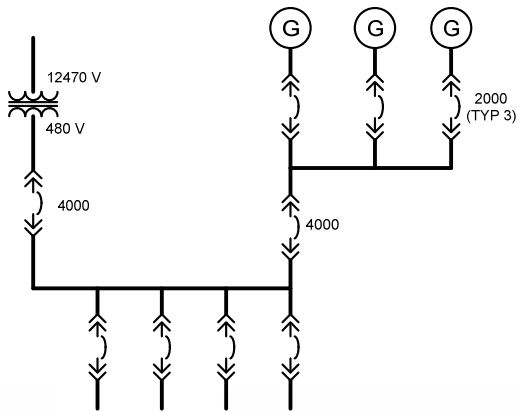
EASE OF MAINTENANCE AND SERVICIBILITY:

- Can service/maintain one Genset while second Genset remains in standby.

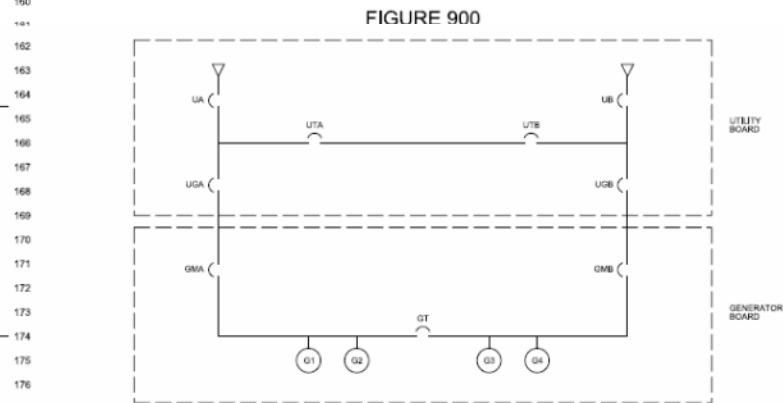
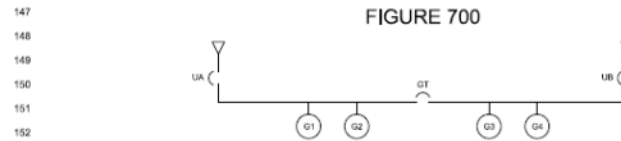
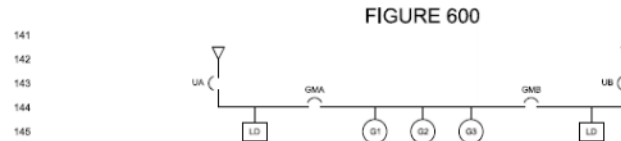
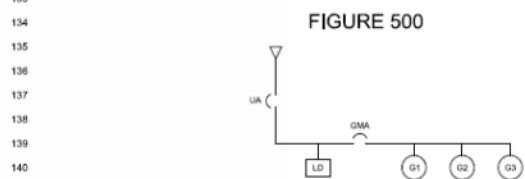
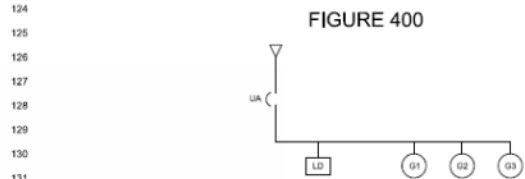
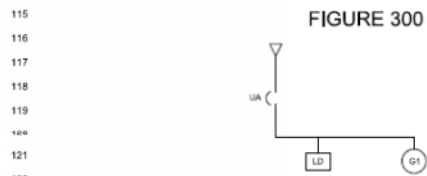
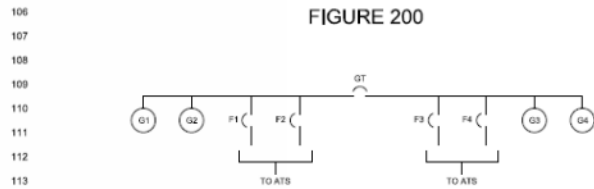
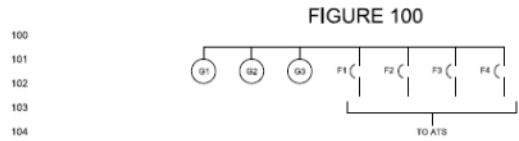


Paralleling Switchgear Types

- Low Voltage (600V class)/Medium Voltage (5kV-15kV class) switchgear.
- Indoor (NEMA1) / Outdoor (NEMA 3R).
- Other (DO/FM Breakers, Closed Transition, Differential Protection).



Nine (9) Common Configurations

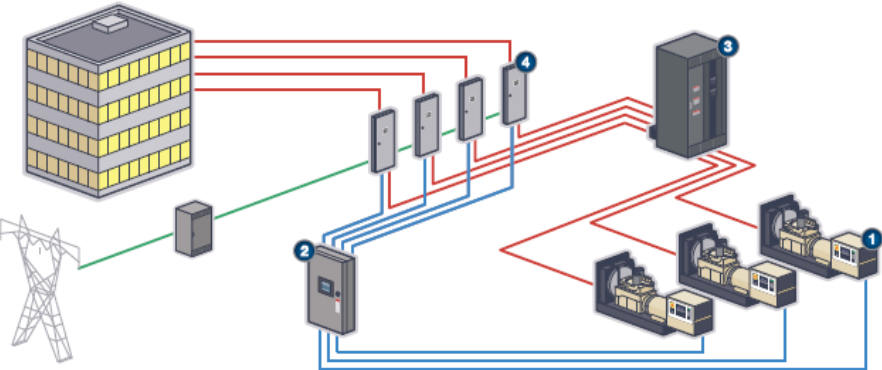


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REV	DATE	REVISION	BY	PROJECT NAME	DATE	<small>POWER SYSTEMS GROUP</small> <small>THE COMPANY'S POLICY IS TO USE THE BEST AVAILABLE MATERIALS AND METHODS FOR THE CONSTRUCTION OF ALL WORK UNLESS OTHERWISE SPECIFIED.</small>
A	06/11/2011	UPDATED 700, 800 CONFIG.	20	MEP		STANDARD SYSTEM CONFIGURATIONS <small>FIGURE 1 OF 1</small>
				APPROVALS	DATE	
				DESIGNER	11/11/2009	
				CHECKER	11/11/2009	
				ENGINEER	11/11/2009	

KOHLER CO
POWER SYSTEMS GROUP
STANDARD SYSTEM CONFIGURATIONS
 FIGURE 1 OF 1
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On-board vs Traditional Paralleling Switchgear

On-board Paralleling



Traditional Paralleling

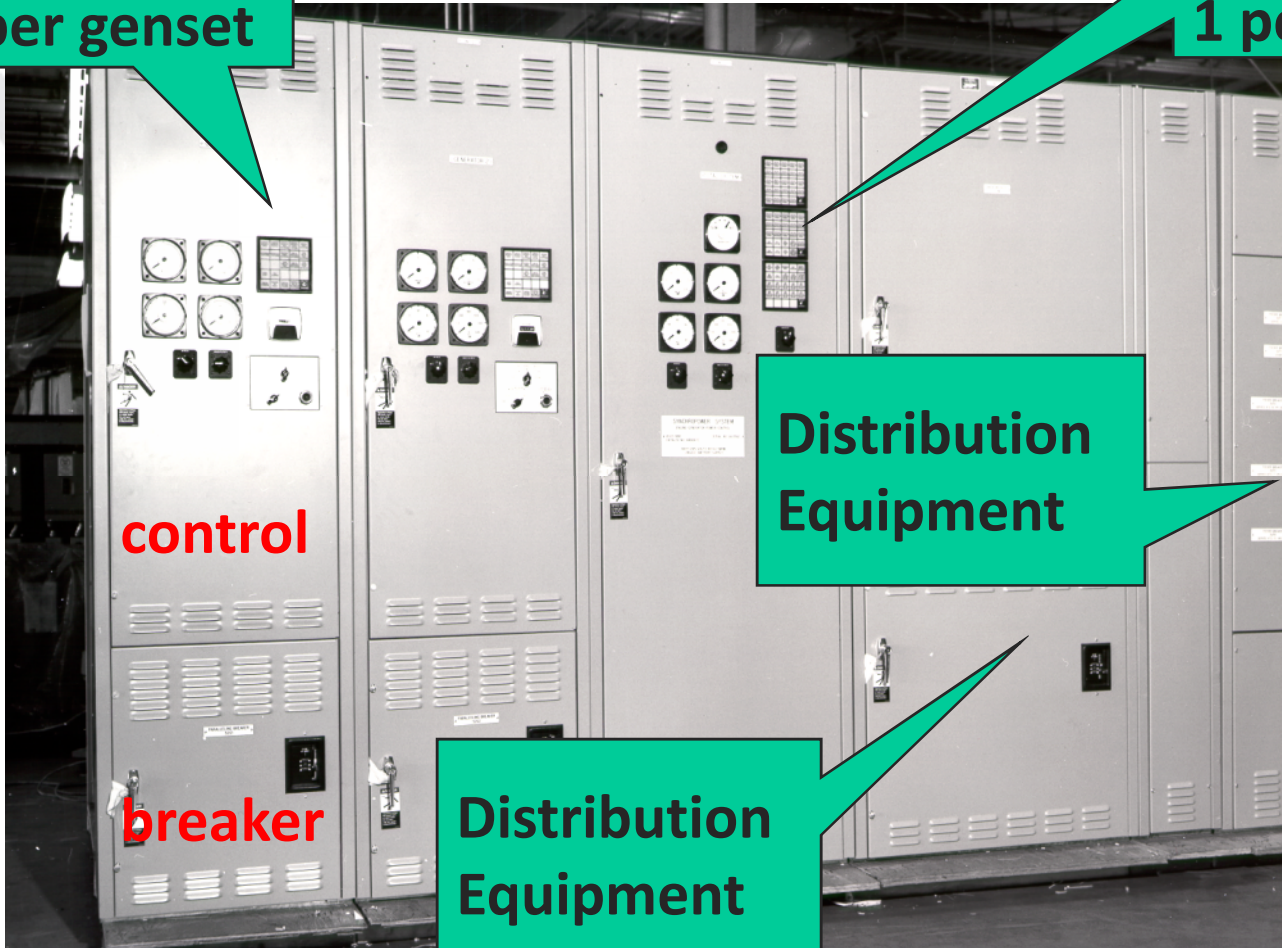


Traditional Switchgear



**Paralleling
Control
1 per genset**

**Master
Control
1 per system**



control

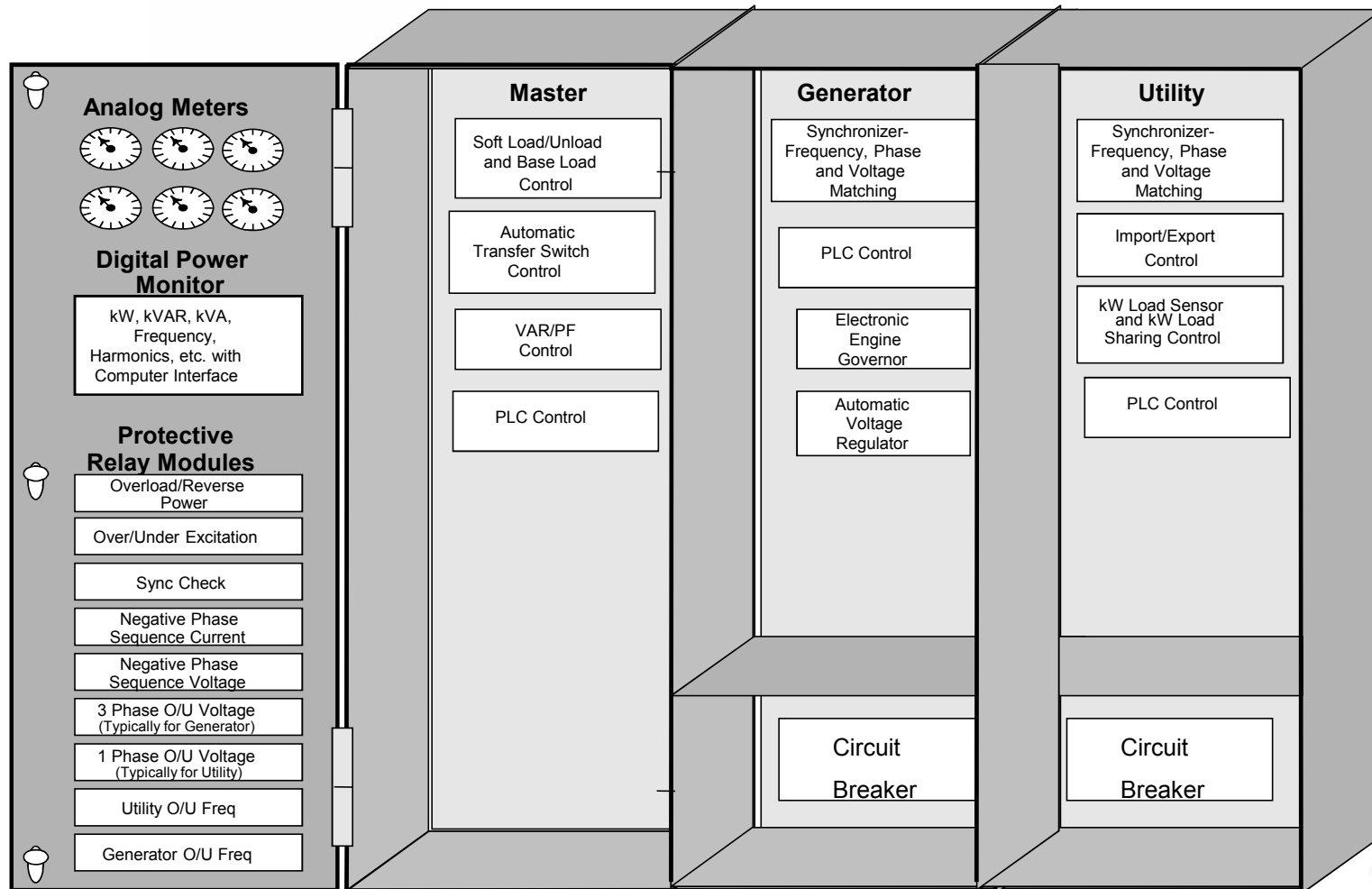
breaker

**Distribution
Equipment**

**Distribution
Equipment**



Traditional paralleling



Traditional paralleling

Engineered to Order

UL891 Switchboard

- » Up to 600V
- » Up to 8000 Amp Bus

UL1558 Switchgear

- » Up to 600V
- » Up to 10000 Amp Bus

UL Listed Medium Voltage

- » Up to 27 kV
- » 1200 to 4000 Amp Bus



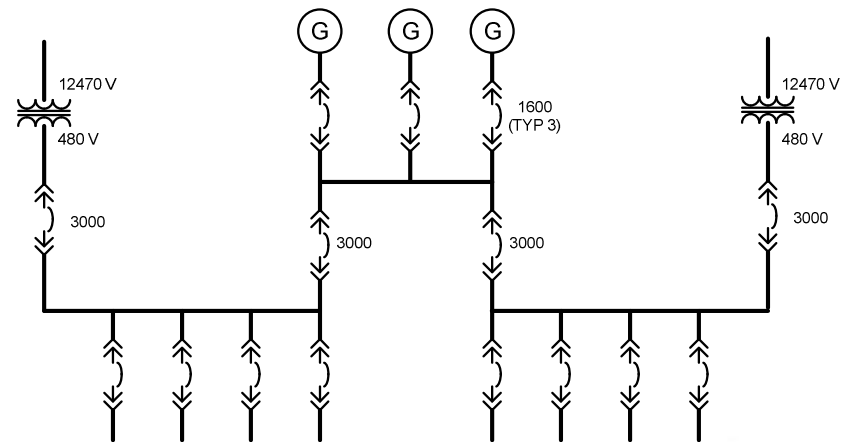
Traditional paralleling

BENEFITS

- All controls for Gensets, breakers, utilities, protections in one place.
- When sequence of operations is more complex.
- Can accommodate custom configurations or solutions.
- More than a one utility paralleling.

DRAWBACKS

- Maybe single source of failure due to control wiring.
- Larger footprint.
- More \$.





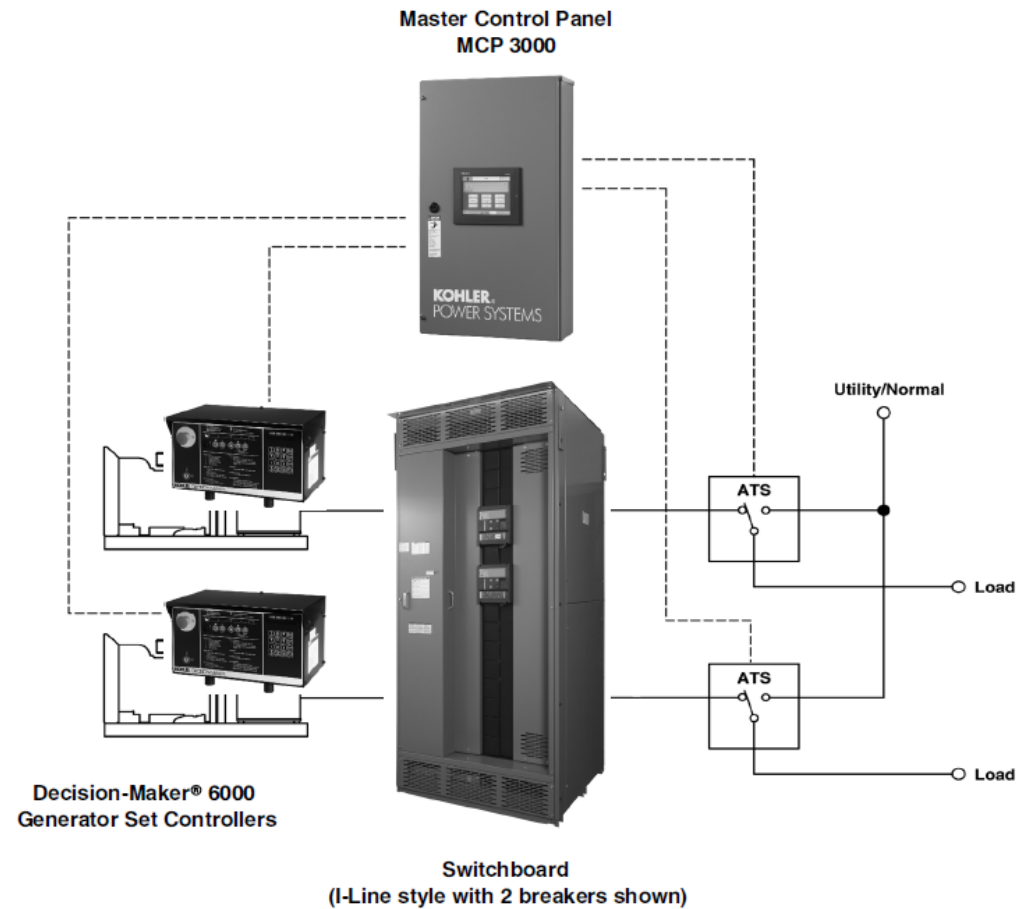
On-Board
Paralleling

On-Board Paralleling



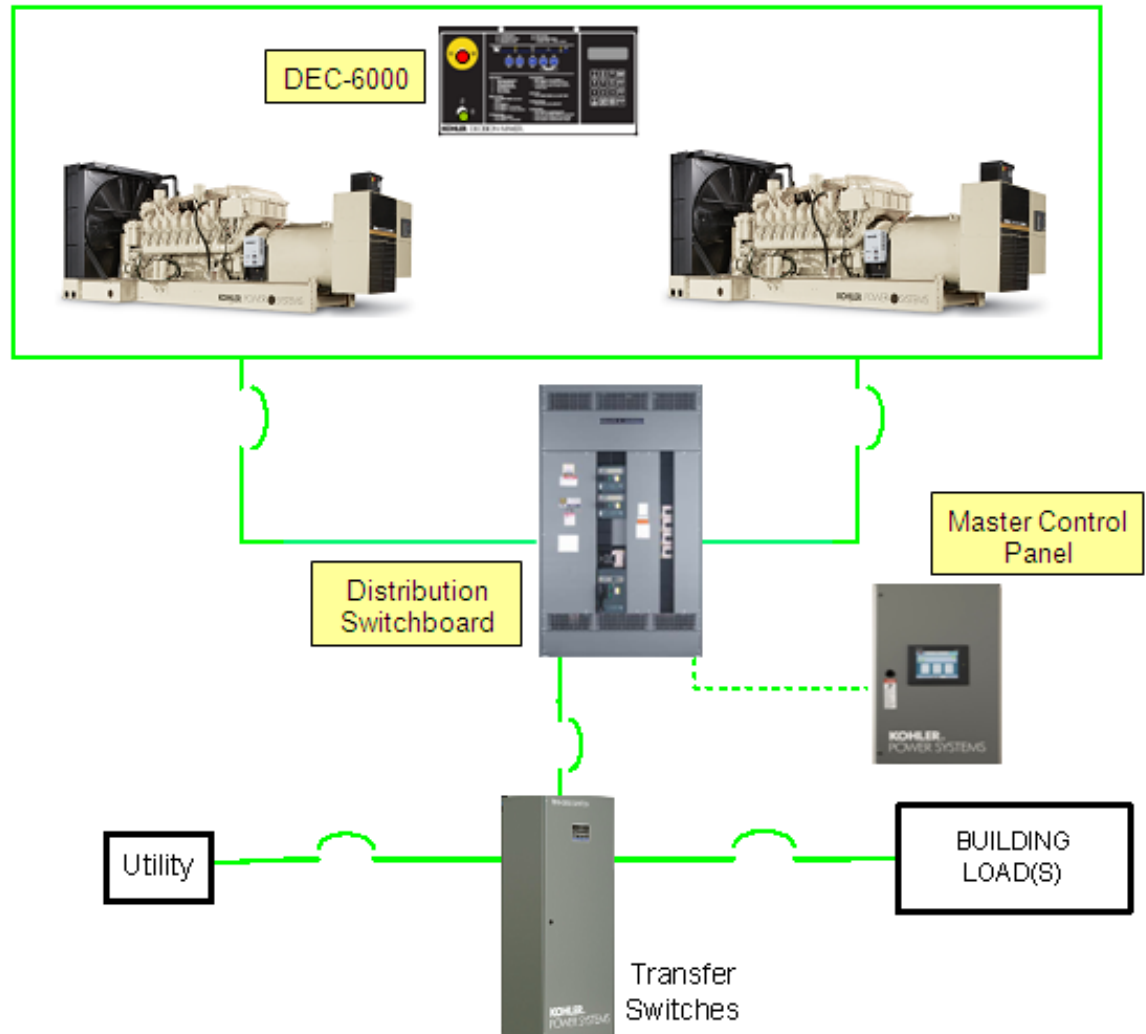
On-Board Paralleling

- Move the Genset paralleling from switchboard/switchgear to on-board the Genset
- Electrically operated breakers can be mounted on the Gensets or in the switchgear/ switchboard.
- Master control panel enables user to monitor system. Master also allows for load add/shed and Genset management



On-Board Paralleling Components

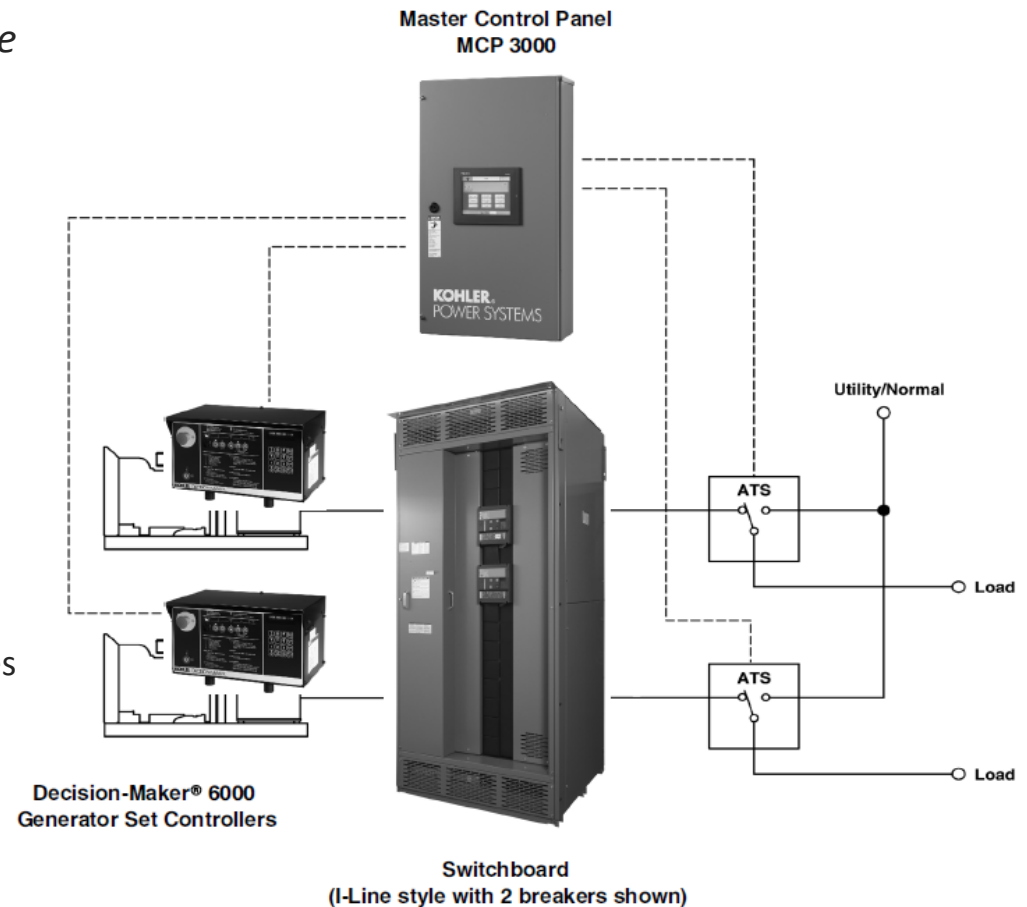
- On-Board Paralleling Control
 - First on logic
 - Synchronizer
 - Load / unload
 - Protective relays
- Distribution Switchboards
 - Common Bus
 - Breakers
- Master Control Panel
 - Generator management
 - Load management
 - Metering
 - History



On-Board Paralleling

Let's explore a Sequence of Operation to see how the integrated pieces work together:

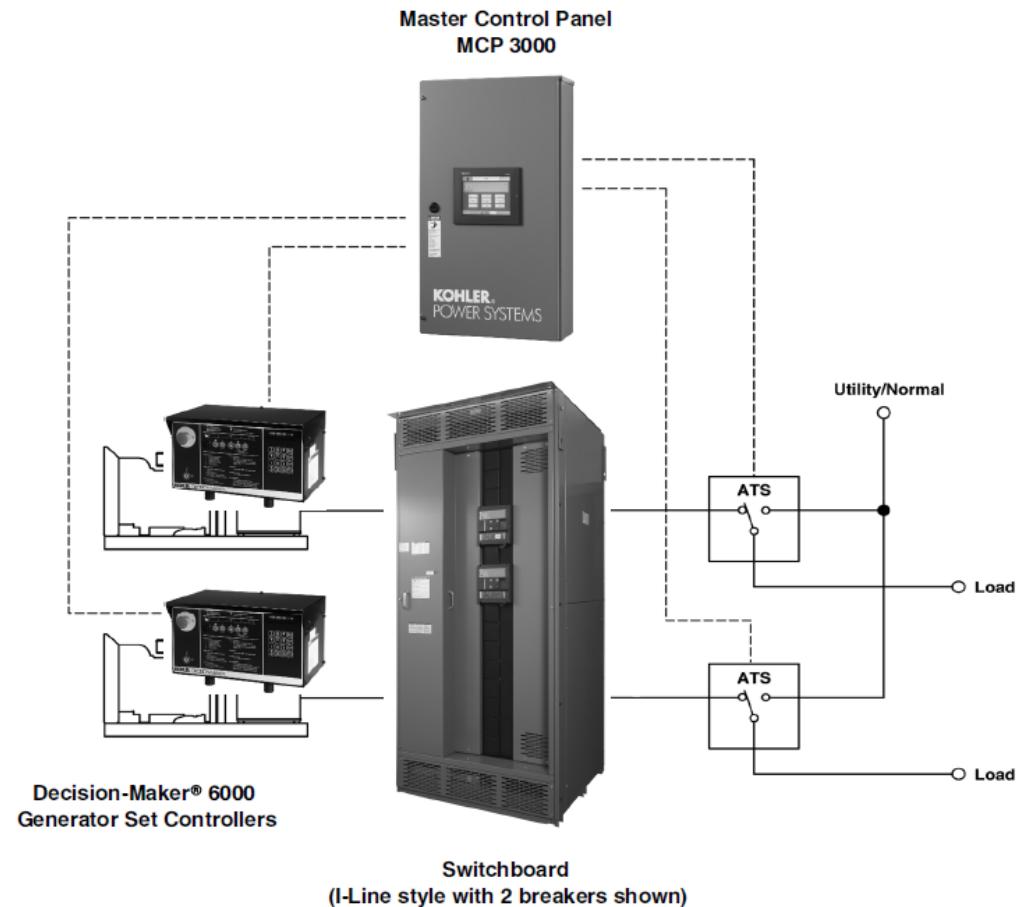
- When the Utility fails, the transfer switches signal the master of the outage. The master immediately communicates to each on-board genset controller to start up.
- The Genset on-board Paralleling Controllers communicate to each other and proceed with their first on logic to get the first unit online as quick as possible.
- First on logic and Random Access paralleling continues as the On-board control synchronizes and parallels all available gensets to the paralleling switchboard.



On-Board Paralleling

Sequence of Operation (*Continued...*)

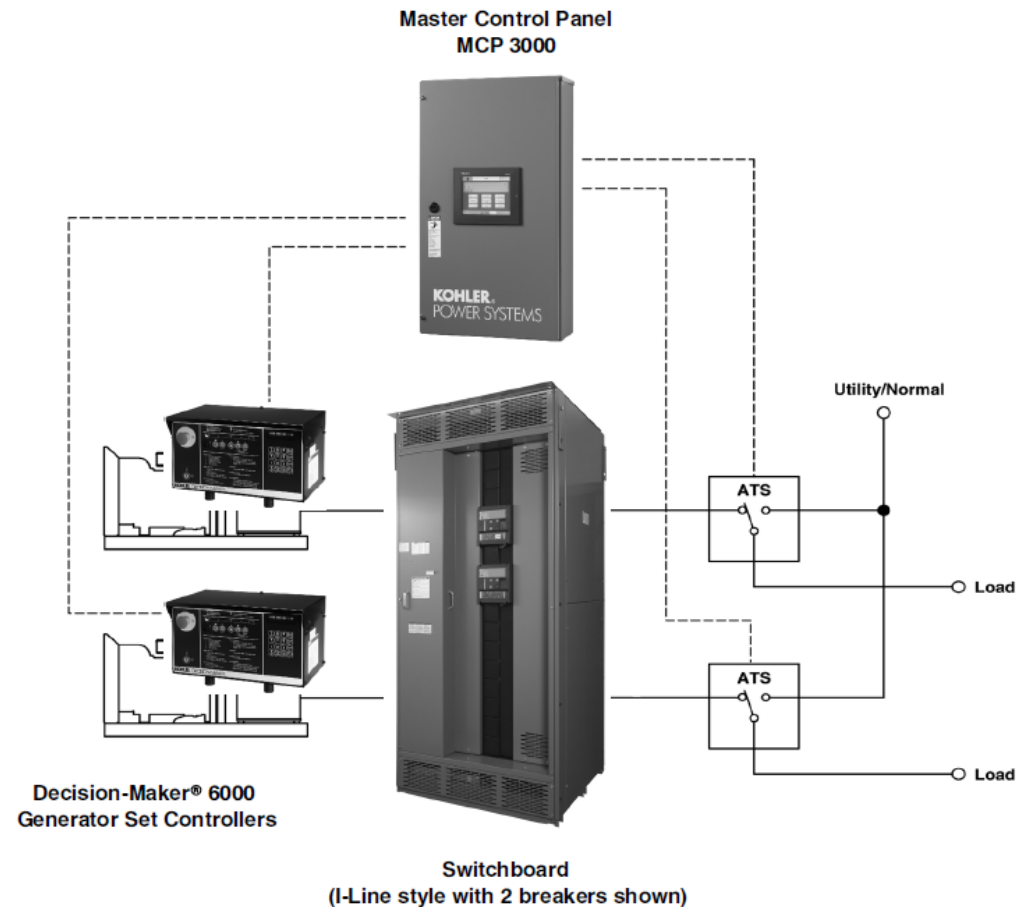
- When the first generator set comes online, the Priority one ATS immediately transfers position to emergency
- As more generators come online, the (MCP) master control panel sees them and Add Loads per the pre-programmed priority for each ATS.
- After all generators are online and the system has stabilized, the MCP will monitor the total capacity using Generator Management to determine if the system can be optimized.
- Generator management is based on KW demand of the load. The set points are adjustable.



On-Board Paralleling

Sequence of Operation (*Continued...*)

- The MCP is constantly monitoring to ensure the system is stable. In the event of an overload, the system will Load Shed per the pre-programmed settings in Load Management.
- Upon return of Utility, the transfer switches signal the MCP which then removes the remote start contacts.
- The load is transferred back to Utility and the generators go into cool down, waiting vigilantly for the next outage.
- This can also all be done manually from either the MCP or Genset mounted Controllers



On-Board Paralleling

Benefits of on-board paralleling

- Smaller footprint(No Genset control sections)
- Lower cost
- Smaller impact if interconnect wiring fails
- User interface safer. When master control is separated from switchgear.
- Simpler design – fewer points of failure
- Shorter lead time to manufacture

Drawbacks of On-Board

- Difficult to customize
- Could be difficult to integrate components

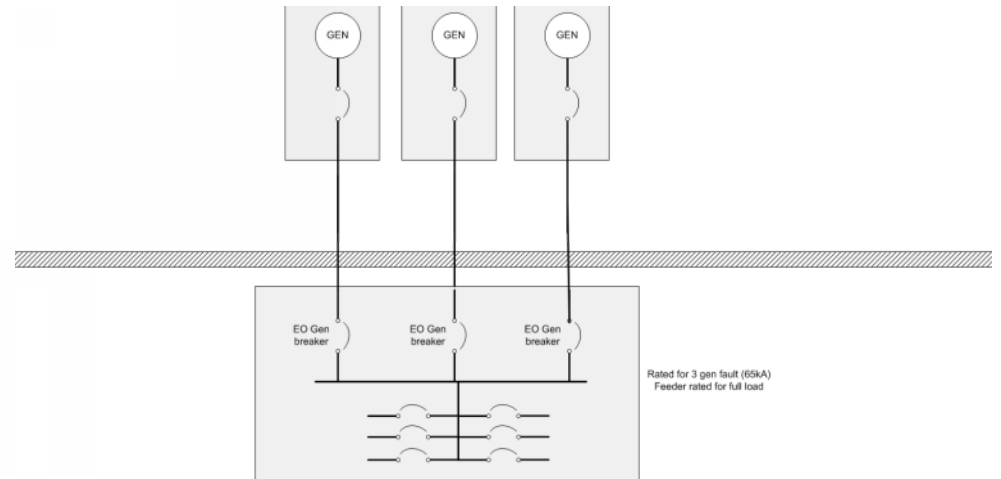
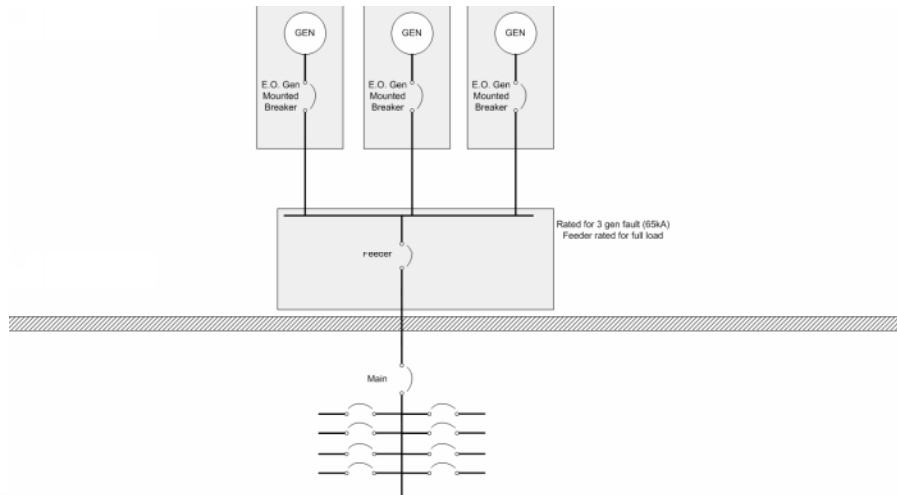


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Paralleling
Best Practices

Paralleling Best Practices



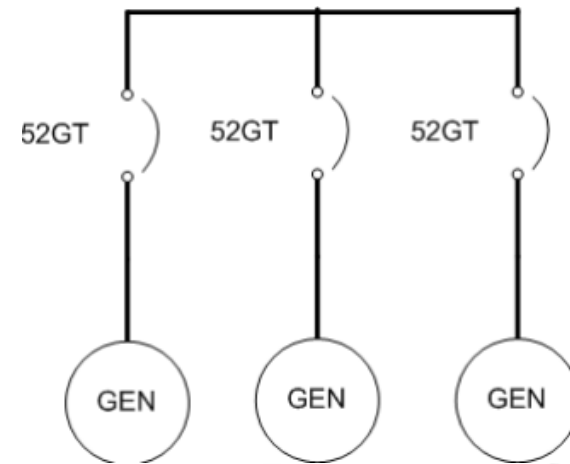
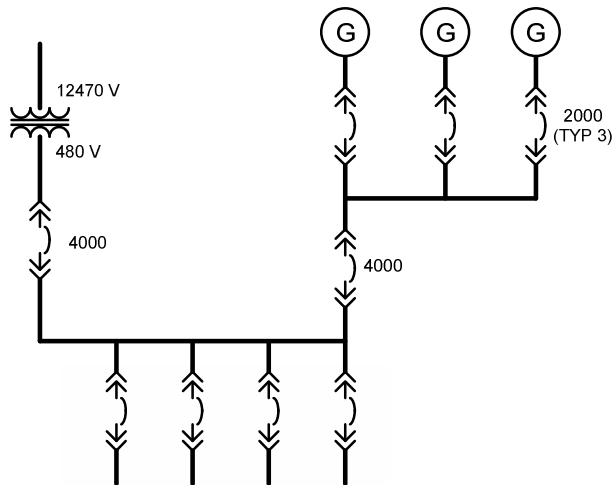
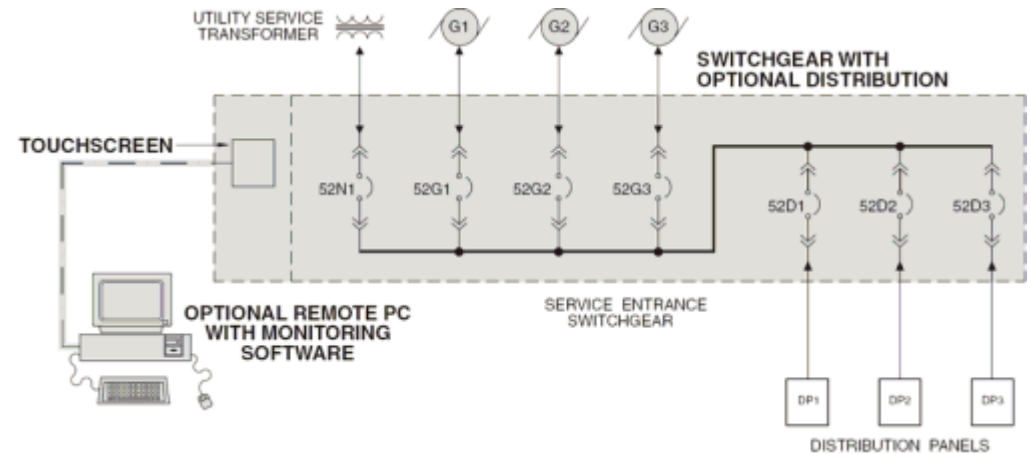
Best Practices



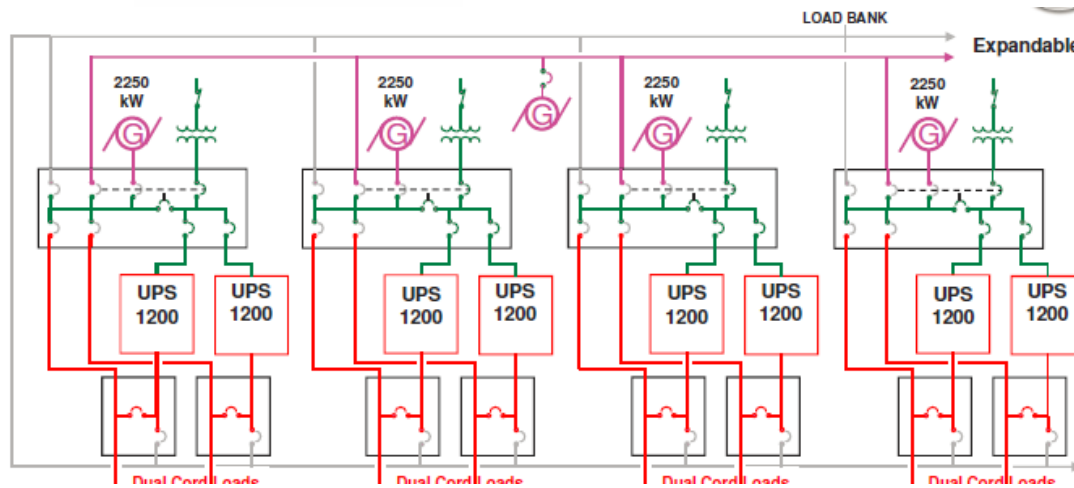
- With onboard paralleling the EO Genset breakers can be mounted on the Genset or in the switchgear.
- Both examples are NEC okay. But both are not equally safe!

Best Practices

- Draw-out vs fixed mounted breakers
- Why isolate the Gensets from Utility

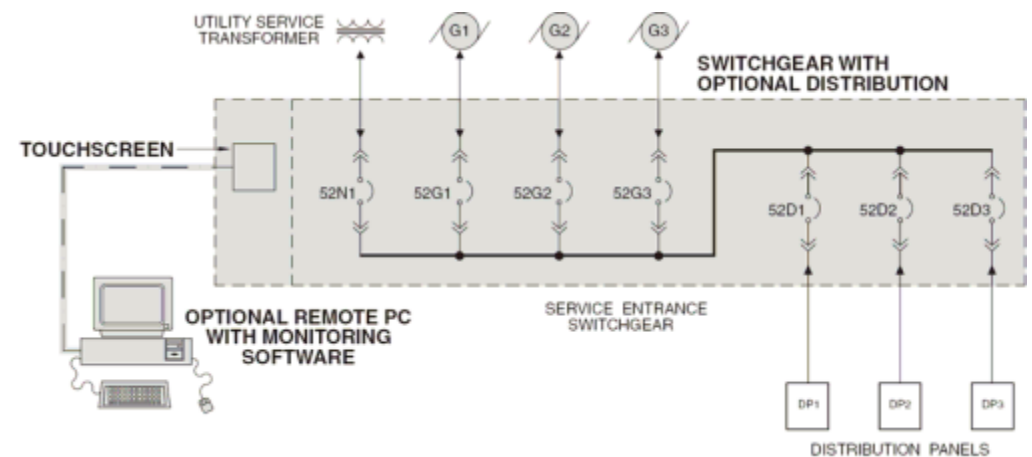


Best Practices



Avoiding single points of failure

- Single bus vs multiple bus.
- Battery failure/ best battery – Gensets batt. or paralleling station batt.
- Fuel supply with one pump.



Best Practices

SIZING PARALLELD GENSETS FOR LIFE SAFETY AND CRITICAL LOADS

- Smallest Genset must be large enough to start all priority one(1) life safety and critical loads.
- To meet NFPA110 type 10 for life safety, must be able to start in 10 seconds.
- Make sure the smallest Genset paralleled can start all priority 1 loads.

PARALLELING NATURAL GAS GENSETS:

- Most jurisdictions require an on site fuel source. i.e. diesel or LP.
- Natural gas Gensets do not react to single step loads and don't start as fast as diesel.
- One option is to use diesel for priority one(1) loads.



Thank You!

Questions?

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Thank You

